



WATER MELON SEEDS AS A POTENTIAL COAGULANT IN WASTEWATER PURIFICATION

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Abstract

Now-a-days due to the increase of population, the demand of water has increased considerably resulting in the generation of scarcity of lake water. This research project investigates the potential of watermelon seed as a natural coagulant for water treatment. This is aimed at identifying watermelon seed as a possible replacement for alum and other synthetic polyelectrolytes in treating water. It was aimed at identifying watermelon seed as a possible replacement for alum and other synthetic polyelectrolytes in treating water. Results obtained showed that at dosage of 0.05g/L, pH of 7.0, the optimum time duration is 24 hours and the optimum removal of turbidity is obtained. The reduction in turbidity was below the world health organizations (WHO) recommended value of 5NTU, however the best colour removal was not up to the WHO recommendation value of 40NTU. The residue of the crushed watermelon seed is used as the coagulant which can be obtained using soxhlet extraction apparatus with n-hexane as the solvent. Several test were conducted to investigate the concentrations present in the water sample before and after the addition of coagulant into the water sample. Laboratory scale studies using jar test experiments were performed on medium turbid water to determine the effect of dosage, pH stirring time and speed on coagulation. This paper reports the potential of watermelon seed as a natural coagulant for water treatment. The results obtained show watermelon seed can be used as a natural coagulant for water treatment.

Keywords: Water treatment, Water melon, Ecofriendly, Natural method

1. Introduction



Due to fast industrial development and the growth of population, the availability of water decreases day to day. Long before now, plants have been used for different reasons including treatment of various ailments. Plants can also be used for treatment of impure surface water such as rivers and streams (via coagulation and disinfection). The uses of water cannot be over emphasized as it serves domestic, industrial and public importance. In fact water is necessary for sustenance of plant and animal life. Even though water is an essential commodity for humans, it can also do harm to human health if consumed (especially for drinking) without purification. The level of purity of water varies according to the purpose of its use. The common method of water treatment involves the use of aluminium sulphate and calcium hypochlorite as water coagulants. These synthetic coagulants are actually expensive to purchase and are chemicals that when used for water purification may have negative effects on health if not properly administered during the water treatment process. In recent years there has been considerable interest in the use of natural coagulants in place of commercial ones. Some studies on natural coagulants have been carried out and various natural coagulants have been produced or extracted from plants such as *Moringa oleifera*, *Prosopis juliflora* etc. Among plant materials that have been tested over the years, the seeds of water melon has been shown to be the most effective natural plant coagulant for water purification, hence it can be used in place of aluminium sulphate (alum) which is commonly used around the world. The growth of towns, cities, and development of industries by 19th century leads to problem of decreasing of groundwater, drinking water or lake water which encouraged the treatment of drinking water. Due to fast industrial development and the growth of population, the availability of water decreases day to day. Long before now, plants have been used for different reasons including treatment of various 2 ailments. Plants can also be used for treatment of impure surface water such as rivers and streams (via coagulation and disinfection). The water melon seed powder feature antimicrobial properties accordant that a recombinant protein in the powder is able to flocculate gram-positive and gramnegative bacterial cells. In this case, the microorganisms can be removed by settling in the same manner as the removal of mixture in properly coagulated and flocculated water. The treatment gave a range of 7.2 to 7.9 which falls within the decreased as the concentrations of the dosing solutions were increased. The backward



was observed with the water melon seed powder treatment. Among all the plant materials that have been tested over the years, powder refined from the seeds from water melon powder has been shown to be one of the most effective as a primary coagulant for water treatment and can be compared to that of alum accepted chemical coagulant.

1.1 Study area

The water samples are collected from two different lakes, the first sample is taken from Nandhivaram lake which is located at the interior of Guduvanchery and the other sample is taken from the Aadhanur lake which is located at Aadhanur. These two lakes are selected for analysis because both the lakes not used by the people living around the place because it is polluted. That's why the samples are collected from those lakes to analyse and to treat the water sample. The map

view of the sample location is shown in below figures (Figure 1 and 2). The DMS latitude and longitude of the lakes is shown in the Table 1.

Table1: Locationofthesample

S.No	Latitude and Logitude	Name of the Lake	Located at
1	12*52'04.1"N 80*02'51.0"E	Aadhanurlake	Aadhanur
2	12*50'05.6"N, 80*04'39.2"E	Nandhivaramlake	Nandhivaram



Figure 1: Location of the sample (Nandhivaram Lake)



Figure 2: Location of the sample (Aadhanur Lake)



2. Materials and Methods

2.1 Powdered watermelon seed

Citrullus Lanathus is a plant species in the family Cucurbitaceae, the watermelon is a large annual plant with long, weak, trailing or climbing stems which are five-angled (five-sided) and up to 3m long. The leaves are large, coarse, hairy pinnately-lobed and alternate; they get stiff and rough when old. The plant has branching tendrils. The white to yellow flowers grow singly in the leaf axils and the corolla is white or yellow inside and greenish-yellow on the outside. The flowers are unisexual, with male and female flowers occurring on the same plant. The male flowers predominate at the beginning of the season; the female flowers, which develop later, have inferior ovaries. The styles are united into a single column.

Watermelon seed oil is extracted using Soxhlet Extraction Apparatus from the seeds of the *Citrullus Lanathus* (watermelon). It is particularly common. Traditionally, these seeds are extracted from the seed casing, and dried in the sun. Once dried, the seeds are pressed to extract the oil.

2.2 Extraction Process

Watermelon seed oil is extracted using Soxhlet Extraction apparatus from the seeds of the *Citrullus lanathus* (watermelon). A Soxhlet extractor is invented in 1879 by Franz von Soxhlet. It was originally designed for the extraction of a lipid from a solid material. Typically, a Soxhlet extraction is used when the desired compound has a limited solubility in a solvent, and the impurity is insoluble in the solvent. It allows for unmonitored and unmanaged operation while efficiency recycling a small amount of solvent to dissolve a larger amount of material. A Soxhlet extractor has three main sections, a percolator (boiler and reflux) which circulates the solvent, a thimble (usually made of thick filter paper) which retains the solid to be leached, and a siphon mechanism, which periodically empties the thimble. The source material containing the compound to be extracted is placed inside the thimble. The thimble is loaded into the main chamber of the Soxhlet extractor. The extraction solvent to be used is displaced in a distillation flask. The flask is placed on the heating element. The Soxhlet extractor is placed atop the flask. A reflux condenser is placed atop



the extractor. The solvent is heated to reflux. The solvent vapour travels up a distillation arm, and floods into the chamber housing the thimble of solid. The condenser ensures that any solvent vapour cools, and drips back down into the chamber housing the solid material. The chamber containing the solid material slowly fills with warm solvent. Some of the desired compound dissolves in the warm solvent. When the Soxhlet chamber is almost full, the chamber is emptied by the siphon. The solvent is returned to the distillation flask. The thimble ensures is returned to the

rapid motion of the solvent does not transport any solid material to the spill pot. This cycle may be allowed to repeat many times, over hours or days. During each cycle, a portion of the non-volatile compound dissolves in the solvent. After many cycles the desired compound is concentrated in the distillation flask. The advantage of this system is that instead of many portions of the warm solvent being passed through the sample, just one batch of solvent is recycled.

After extraction the solvent is removed, typically by means of a rotary evaporator, yielding the extracted compound. The non-soluble portion of the extracted solid remains in the thimble, and is usually discarded.

The seeds were washed severally with water, sun-dried for a week, sorted to remove bad ones, shelled and ground with a high-speed laboratory electric blender, packed in an air tight container. 150g of the crushed seeds were then packed in a thimble and placed in a Soxhlet extraction apparatus. 500ml of the n-Hexane was used to extract oil from the crushed seed in the column.

The apparatus was left running for about 6 hours and stopped when the extraction was complete. The cake was then washed with distilled water to remove residual n-Hexane, dried in a oven till constant weight and then sieved. The finer particles were then used as the coagulant. Figure 3 shows the powdered watermelon seeds.



Figure 3: Powdered watermelon seed

3. Results and Discussion

3.1 Analysis of water sample

The water samples are collected from two different lakes (Aadhanur Lake and Nandhivaram Lake). The collected water samples are analyzed and treated by adding the watermelon seed as the coagulant.



Table 2: Test results for raw water sample (Nandhivaram Lake)

S.no	Parameter	Unit	Result	Asper IS1050-2012	
				Acceptable Limit	Permissible Limit
1.	Appearance	-	Turbid	-	-
2.	Colour	Hazen	Pale yellow	5	15
3.	Odour	-	Agreeable	Agreeable	Agreeable
4.	pH value	-	7.9	6.5-8.5	No Relaxation
5.	Turbidity	NTU	6.8	1	5
6.	Taste	-	Agreeable	Agreeable	Agreeable
7.	Total Hardness as CaCO ₃	mg/L	331	200	600
8.	E-Coli	MPN/100ml	<12	-	-
9.	Coliform	MPN/100ml	<12	-	-
10.	Conductivity @ 25°C	µmhos/cm	463	-	-
11.	Total Dissolved Solids @ 180°C	mg/L	597	500	2000
12.	Carbonate Hardness as CaCO ₃	mg/L	76.2	-	-
13.	Non Carbonate Hardness as CaCO ₃	mg/L	13.2	-	-
14.	Calcium as Ca	mg/L	28.2	75	200



15.	MethylOrangeAlkalinityas CaCO ₃	mg/L	73.8	200	600
16.	Phenolphthalein Alkalinity asCaCO ₃	mg/L	Nil	-	-
17.	Magnesiumas Mg	mg/L	4.6	-	-
18.	Chlorideas Cl	mg/L	57.98	-	-
19.	Sulphateas SO ₄	mg/L	23.6	500	2000
20.	IronasFe	mg/L	0.8	0.3	NoRelaxation
21.	TotalSilica as SiO ₂	mg/L	1.7	-	-

**Table 3: Testresultsof thewater sampleafter theadditionofcoagulant
(6hours)**

S.no	Parameter	Unit	Result	AsperIS1050–2012	
				Acceptable Limit	Permissible Limit
1.	Appearance	-	Turbid	-	-
2.	Colour	Hazen	8	5	15
3.	Odour	-	Agreeable	Agreeable	Agreeable
4.	pHvalue	-	7.8	6.5-8.5	NoRelaxation
5.	Turbidity	NTU	6.1	1	5
6.	Taste	-	Agreeable	Agreeable	Agreeable



7.	TotalHardnessas CaCO ₃	mg/L	331	200	600
8.	E-Coli	MPN /100ml	<12	-	-
9.	Coliform	MPN/ 100ml	<12	-	-
10.	Conductivity@25°C	µmhos/ cm	487	-	-
11.	TotalDissolvedSolids@ 180°C	mg/L	632	500	2000
12.	CarbonateHardness asCaCO ₃	mg/L	79.8	-	-
13.	NonCarbonateHardness asCaCO ₃	mg/L	12.2	-	-
14.	CalciumasCa	mg/L	28.82	75	200
15.	MethylOrangeAlkalinity asCaCO ₃	mg/L	79.8	200	600
16.	Phenolphthalein Alkalinity asCaCO ₃	mg/L	Nil	-	-
17.	Magnesium asMg	mg/L	4.86	30	100
18.	Chlorideas Cl	mg/L	59.98	250	1000
19.	Sulphate asSO ₄	mg/L	23.6	200	400



20.	IronasFe	mg/L	0.7	0.3	NoRelaxation
21.	Total Silica asSiO2	mg/L	1.8	-	-

Table 4: Test results of the water sample after the addition of coagulant(12 hours)

S.no	Parameter	Unit	Result	AsperIS1050–2012	
				Acceptable Limit	Permissible Limit
1.	Appearance	-	Turbid	-	-
2.	Colour	Hazen	8	5	15
3.	Odour	-	Agreeable	Agreeable	Agreeable
4.	pHvalue	-	7.1	6.5-8.5	NoRelaxation
5.	Turbidity	NTU	5.1	1	5
6.	Taste	-	Agreeable	Agreeable	Agreeable
7.	Total Hardness asCaCO3	mg/L	428	200	600
8.	E-Coli	MPN/100ml	<12	-	-
9.	Coliform	MPN/100ml	<12	-	-
10.	Conductivity@25°C	µmhos/cm	437	-	-



11.	Total DissolvedSolids @180°C	mg/L	582	500	2000
12.	Carbonate Hardnessas CaCO3	mg/L	77.8	-	-
13.	NonCarbonate Hardnessas CaCO3	mg/L	12.2	-	-
14.	CalciumasCa	mg/L	29.82	75	200
15.	MethylOrangeAl kalinityas CaCO3	mg/L	79.1	200	600
16.	Phenolphthalein Alkalinity asCaCO3	mg/L	Nil	-	-
17.	Magnesiumas Mg	mg/L	3.96	30	100
18.	Chlorideas Cl	mg/L	59.18	250	1000
19.	Sulphateas SO4	mg/L	23.6	200	400
20.	IronasFe	mg/L	0.9	0.3	Norelaxation
21.	TotalSilica as SiO2	mg/L	1.9	-	-

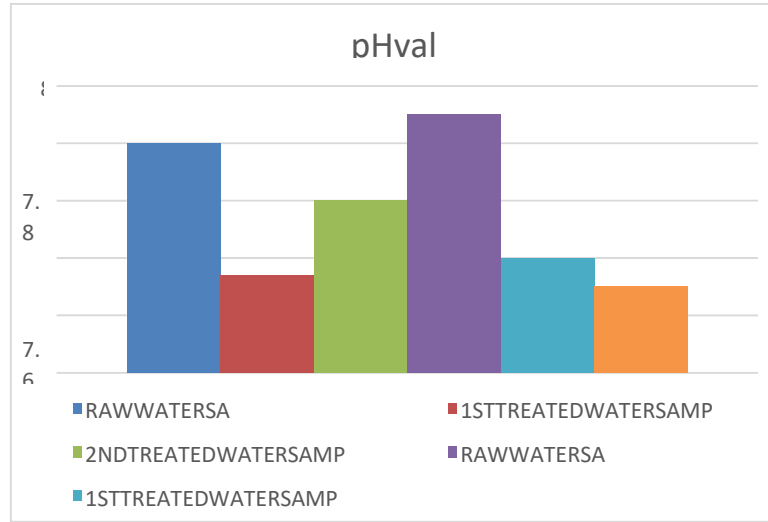


Figure 4: pH value of the sample of the Nandhivaram Lake

The above chart (Figure 4) shows that the pH value of the sample of the Nandhivaram Lake which gives good results.

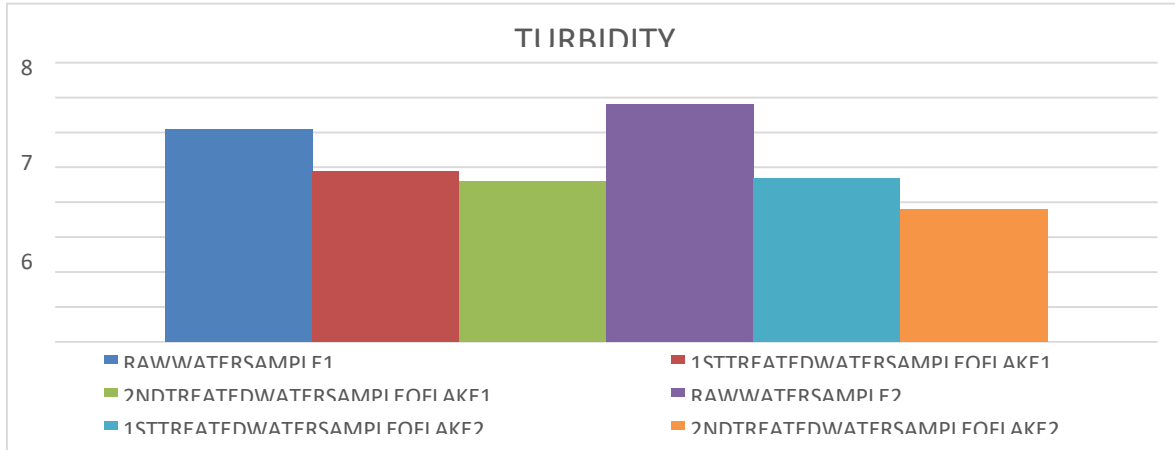


Figure 5: Turbidity value of the sample of the Nandhivaram Lake

The above chart (Figure 5) shows that the turbidity value of the sample of the Nandhivaram Lake which gives good results.

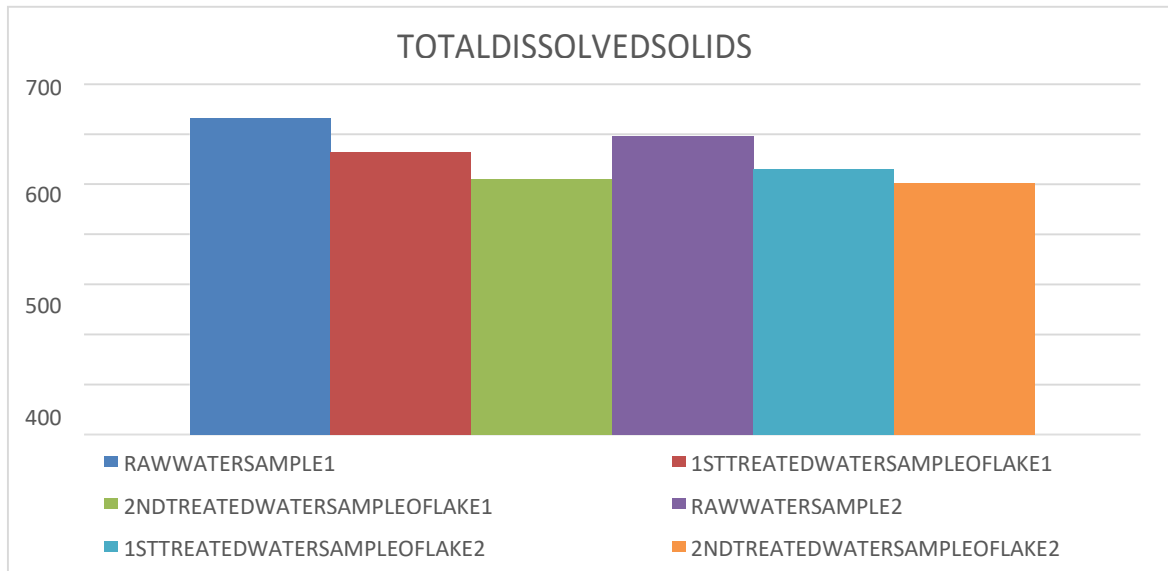


Figure 6: Total dissolved solids values of the sample of the Aadhanur Lake

The above chart (Figure 6) shows that the total dissolved solids of the sample of the Aadhanur Lake which shows good results compared to the other samples.

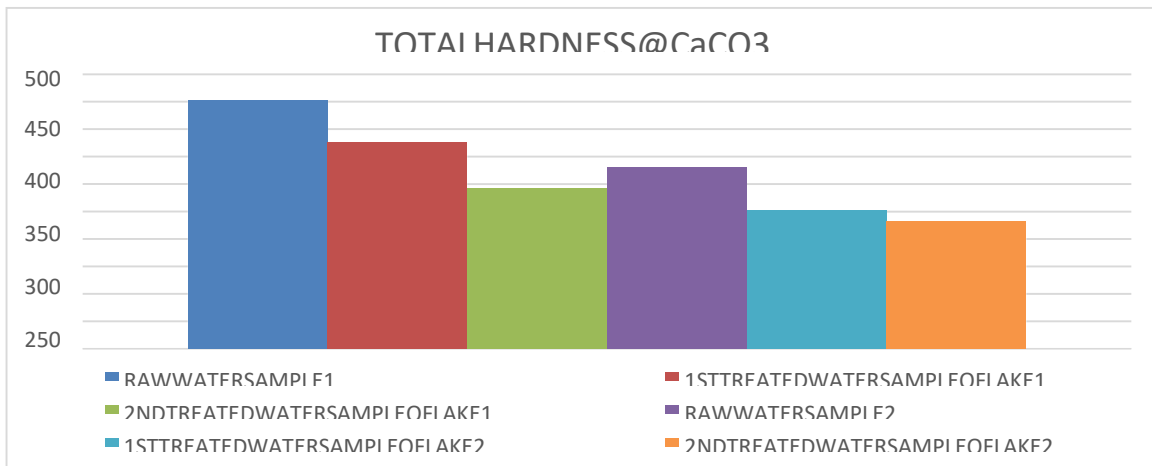


Figure 7: Hardness values of the sample of the Nandhivaram Lake

The above chart (Figure 7) shows that the total hardness of the sample of the Nandhivaram Lake which shows good results compared to the other samples.

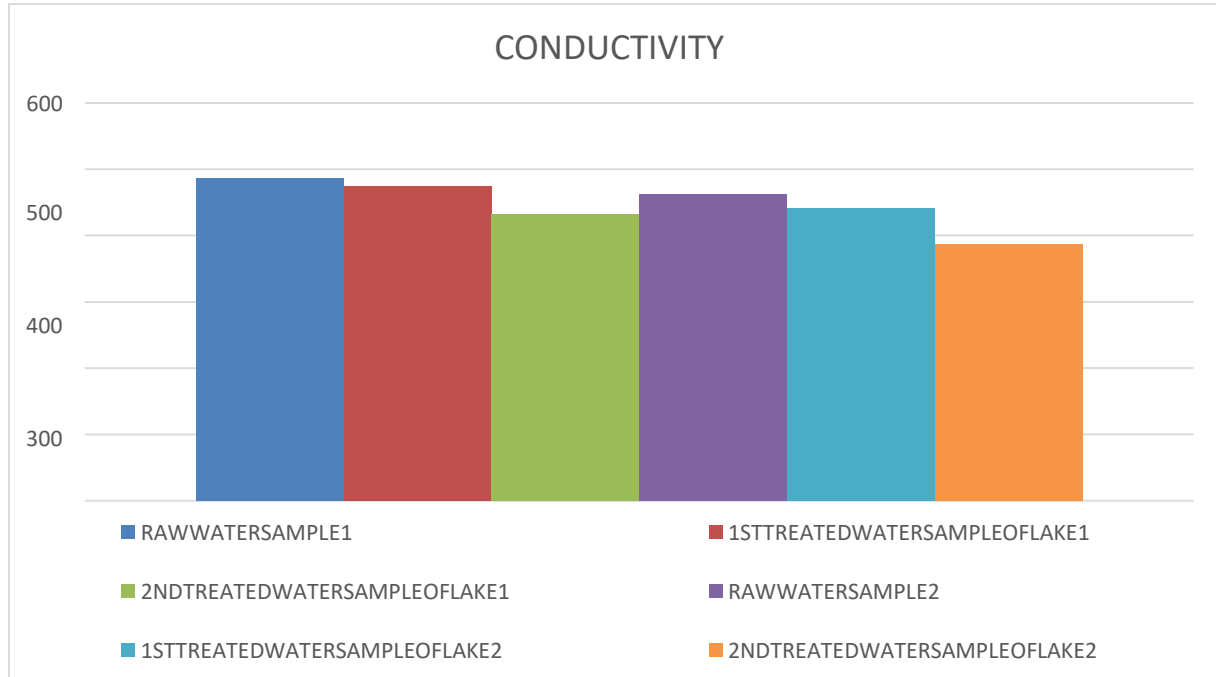


Figure 8: Conductivity values of the sample of the Nandhivaram Lake

The above chart (Figure 8) shows that the conductivity of the sample of the Nandhivaram lake which shows good results compared to the other samples.

4. Conclusion

In this research, the water sample is treated using natural material like watermelon seed powder. It can be used for the reduction in the high concentration of the physical and chemical parameters in the lake water. From the result it is observed that the concentration has been reduced to permissible limits. The optimum dosage used in the water sample is 50 gms per litre and the optimum time duration for the coagulant to react is 24 hours. Hence it is concluded that by using a low cost material and a natural absorbent like watermelon seeds, the lake water can be purified to a considerable extent. When the watermelon seeds cake can be used in combination with alum to remove the



higher turbidity and colour. However the recommended ratio for the combined coagulant doses should be around 80% of watermelon seed powder and 20% of alum.

5. References

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